

Work Order ID 52710

October 8, 2009 10:40:34 AM

Page 1

Item ID: D350-602-013
Revision ID: F3/A/H
Item Name: Heli-Utility-Pod, LH

Accept

Setup Start

Stop

Start Date: 10/12/09 Start Qty: 1.00
Required Date: 10/12/09 Req'd Qty: 1.00
Reference: 15

Cust Item ID:
Customer:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

DC

DOCUMENT CONTROL

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-602-013 CHG001

47429 for MF 09/10/22

140

0.00

Small Fab

Small Fab

Memo

0.00

PULL FROM STOCK:
1 X D350-602-011 B
-Modify as per DEO 9217

47429

150

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

205-10-22

D3605-1 B52508
D2258-160 B32986

Per Rev. B
PAR

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL 1-613-632-5200	
P/N	D350-602-011	CHG	CHG005
DESC.	Heli-Utility-Pod	STC	SH93-97
LOT	B47429	STC	SR01144NY
MODEL	AS350	STC	
MADE IN CANADA		D2729-1	

09/10/13

D 3048-1 B52263
EPOCAST 50A M112760 16 oz
HARDENER 9816 M112760 3 oz
9 oz cloth M111166 10 sq. ft
PRIMER filler gray 77045 M112704 1qt
Activator 77755 M112704 1pt
RTU Sealant 732 M112587 10ml

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Item ID: D350-602-013

Accept



Setup Start



Revision ID: F3/A/H

Item Name: Heli-Utility-Pod, LH

Stop



Start Date: 10/12/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/12/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

ENSURE ORIGINAL 10002 KIT IS PACKAGED WITH POD

From w/o 47429 (52407 rework)

Soil 10/23

180

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-602-013

Location: _____

PPP Rev: _____

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/14/23 ①

09/10/23

MF

09-10-23

Picklist Print

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Work Order ID: 52710

Parent Item: D350-602-013RevF3/A/H

Parent Item Name: Heli-Utility-Pod, LH



Comments:

Start Date: 10/12/09

Required Date: 10/12/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3048-1RevA2		Manufactured	No				Each	7.0000	1.0000			
												
Doubler												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

52263

7

7

Each

5.0000

1.0000

D3495-1RevA

Manufactured

No



Placard



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

43778

5

5

Each

1.0000

1.0000

D350-602-011RevN/A

Manufactured

No



Heli-Utility-Pod (LH/RH)



Warehouse Loc Qty Loc Code
Location

Main Warehouse

FG

47429

1

52407

09-10-23

[Handwritten signature]

B 43778 LCU

B 47429 LCU 9/10/23

W/O 5270

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. DEO 9217	REV. A SHEET 1 OF 1
DATE 01.09.26		TITLE MOsaic POD MODIFICATION	SCALE N15
A	01.09.26	NEW ISSUE	

DART ENGINEERING ORDER

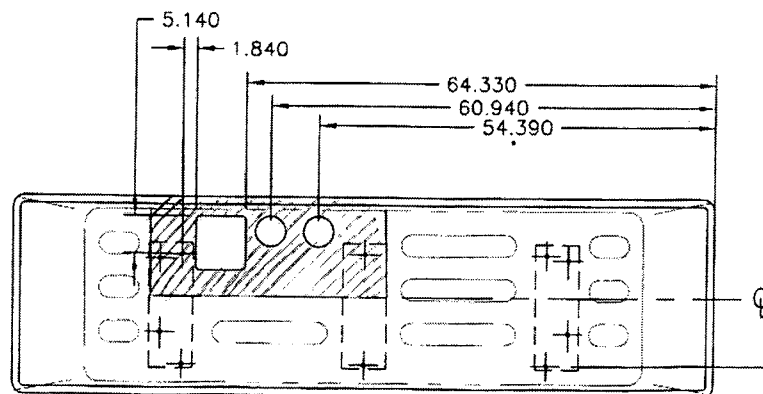
TO AMEND D2202 REV. F

TO MAKE A D2202-S BASE (FOR D350-602-013) FROM A D2202-3 BASE :

- 1) REMOVE FRAM IN SHADED AREA OF POD.
- 2) FILL GAPS WITH 902 SATIN AND RESIN PER DWG (APPROX. 3-4 LAYERS)
- 3) 2 LAYERS OF 902 SATIN
- 4) INSTALL D3048-1 DOUBLER IN ORIENTATION SHOWN AND LET CURE
- 5) INSTALL DOUBLER WITH AD64ABS RIVETS (46) AND MS24693S272 SCREWS (3)
- 6) CUT HOLES AND SEAL WITH CYANOACRYLATE GLUE
- 7) TOUCH UP SPACKLE GREY FINISH AND CLEARCOAT

RELEASED

04.10.14 H



HINGE SIDE

D2202-S POD BASE

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